## INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2005/002893

A. CLASSIFI Int.Cl	CATION OF SUBJECT MATTER  B22C9/10, 1/10, 1/22, 9/02,	B22D29/00, C22F1/04, 1/	06//C22F1/00
According to International Patent Classification (IPC) or to both national classification and IPC			
B. FIELDS SEARCHED			
Minimum documentation searched (classification system followed by classification symbols)  Int.Cl <sup>7</sup> B22C1/00-9/30, B22D29/00, C22F1/00-3/02			
Documentation searched other than minimum documentation to the extent that such documents are incl Jitsuyo Shinan Koho 1922-1996 Jitsuyo Shinan Toroku Kokai Jitsuyo Shinan Koho 1971-2005 Toroku Jitsuyo Shinan			1996-2005 1994-2005
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)			
C. DOCUMENTS CONSIDERED TO BE RELEVANT			
Category*	Citation of document, with indication, where a		Relevant to claim No.
A	JP 28-315 B (Ryojiro KAWANO) 27 January, 1953 (27.01.53), (Family: none)	•	1-15
<b>A</b>	JP 57-115942 A (Sinto Kogyo 19 July, 1982 (19.07.82), (Family: none)	Ltd.),	1-15
A	JP 58-32540 A (Sinto Kogyo I 25 February, 1983 (25.02.83) (Family: none)		1-15
Further documents are listed in the continuation of Box C.  See patent family annex.			
<ul> <li>Special categories of cited documents:</li> <li>A document defining the general state of the art which is not considered to be of particular relevance</li> </ul>		"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	
"E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is		"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	
cited to establish the publication date of another citation or other special reason (as specified)  O document referring to an oral disclosure, use, exhibition or other means		"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination	
"P" document published prior to the international filing date but later than the priority date claimed		being obvious to a person skilled in the art  "&" document member of the same patent family	
17 May, 2005 (17.05.05)		Date of mailing of the international search report 31 May, 2005 (31.05.05)	
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer	
Facsimile No.		Telephone No.	